



Setting the Standard

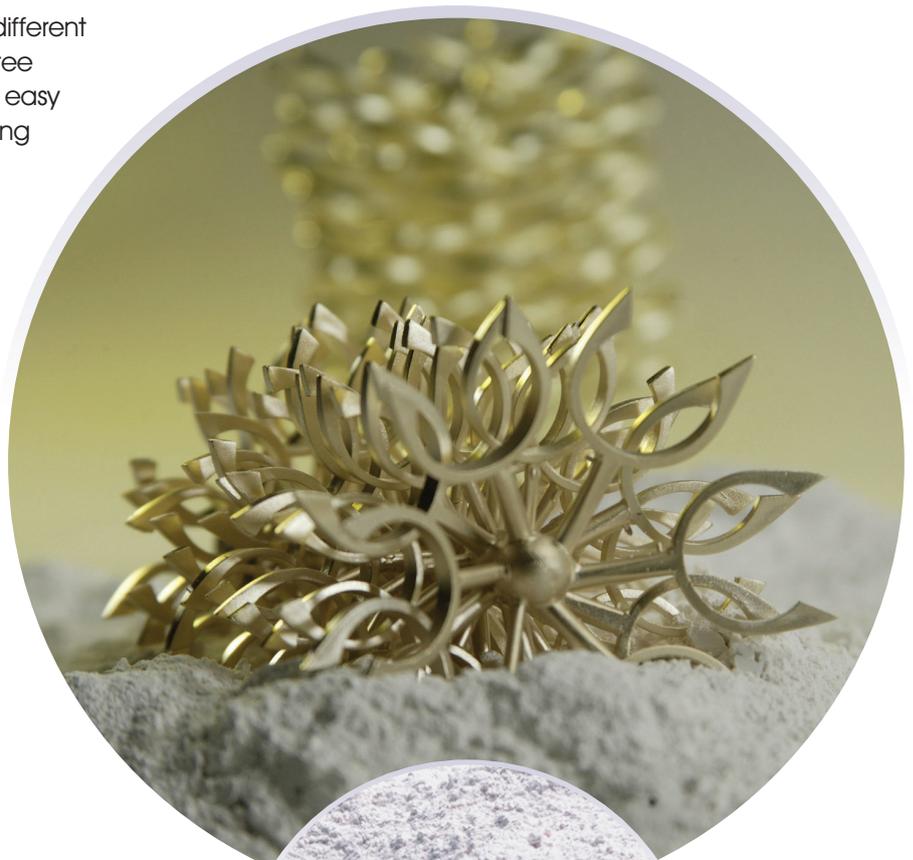


INVESTMENT POWDERS SILK

Top quality powder especially suited to palladium white and 18k & 22k gold. For gold casting nothing surpasses the quality of SRS Silk. This is our flagship product which is composed of the highest quality and concentration of unmineralised cristobalite.

Easy to use and able to withstand many different process conditions, SRS Silk gives trouble free castings with a superior surface finish and easy breakout. Ideal for high karat gold, including 18k white with Palladium.

SRS Investment Powders have been used by the jewellery industry worldwide for over 26 years, proving their excellence again and again in every kind of application. Our products are suitable for mixing by hand or machine. For manufacturers who are seeking a trouble-free process, combined with consistency and quality that is unsurpassed, SRS investment powders represent the ideal solution.



Specialist Refractory Services Limited (a division of Goodwin Refractory Services Limited).
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Registered in England. No: 01797882. VAT No: GB278 9237 05.



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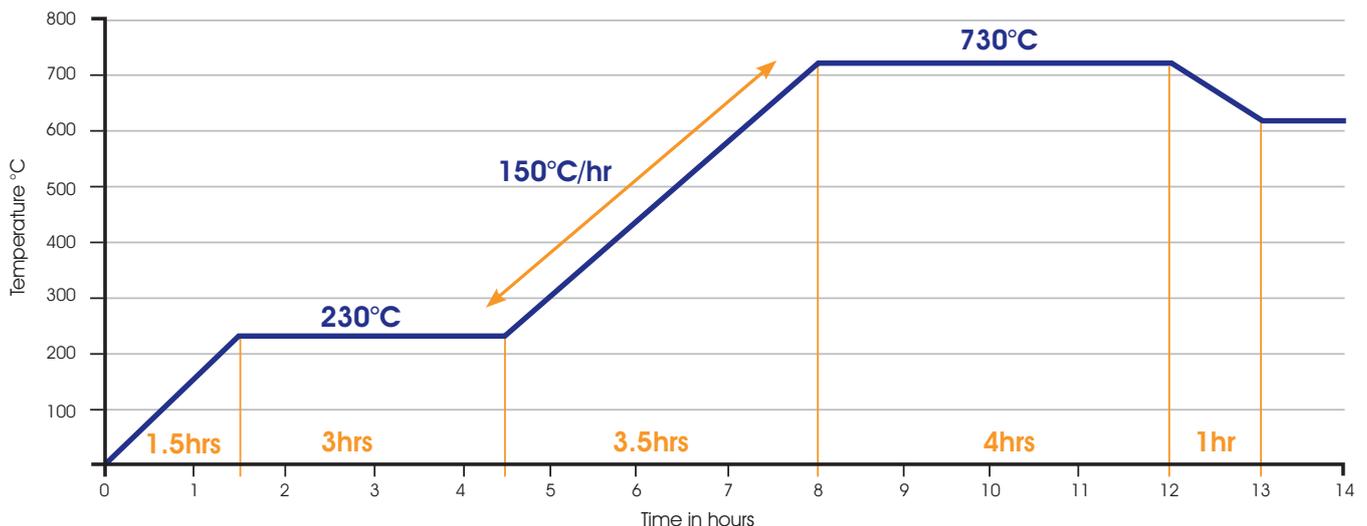
INVESTMENT POWDERS SILK

Do not remove flasks from furnace to cast until they have been held at casting temperature for a minimum of 1 hour. If held for less than 1 hour, the core of the flasks will be at a much higher temperature than the digital temperature display states, and may result in metal mould reaction.

- Slurry temperature 21°C
- Leave for 90 min to stand before burnout

MIXING INSTRUCTIONS	
POWDER TO WATER RATIO 100 TO 38	
MIXING BY HAND	MIXING BY MACHINE
1 Add powder to water	1 Add powder to water
2 Mix for 4 minutes	2 Mix for 4 minutes under full vacuum
3 Vacuum mixture for 1 minute	3 Pour flasks - 2 minute
4 Pour flasks - 1 minute	4 Vacuum flasks for 2 minutes
5 Vacuum flasks for 2 minutes	5 Remove flasks immediately from vacuum and to stand on a firm surface for 90 minutes
6 Remove flasks immediately from vacuum and to stand on a firm surface for 90 minutes	

Normal Burnout Cycle



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